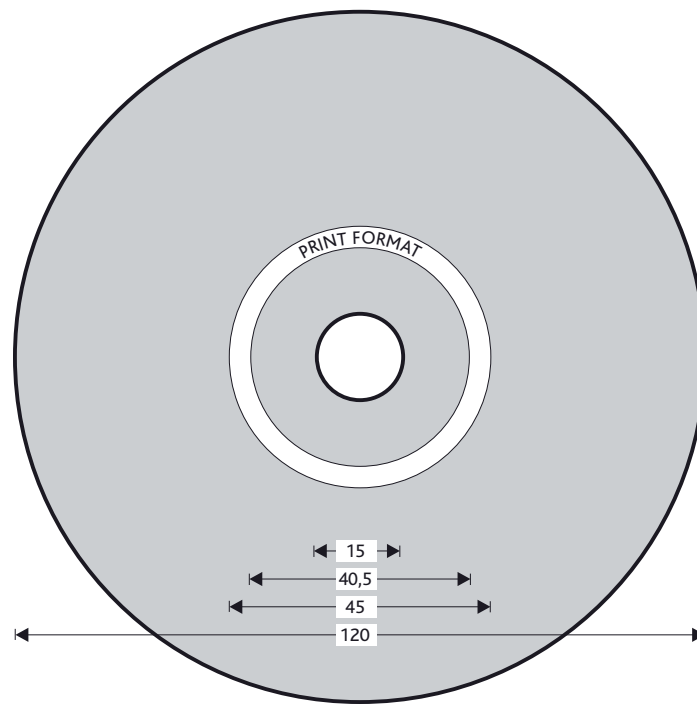


DVD™ PRINT SPECIFICATION

14: Silk-Screening, Label 12 cm, Single Sided (DVD 10&17)

**Print format:**

Outside diameter: 45 mm

Inside diameter: 40,5 mm (primer printed background area advisable)

Trapping:

For image and line elements, trapping of approx. 0.15 mm is necessary to compensate for register tolerance.

Gradation:

Smooth gradation is not possible with silk-screen printing (use dry offset).

Colours:

1-6 colours (standard process colours / PANTONE special colours) If a metallic effect in which reproduction of the image is not desired, a white background surface must be preprinted.

Printing sequence:

Special colours and standard process colours in any order.

Text sizes:

Positive: min. 5 point (line weight min. 0.10 mm)

Negative: min. 6 point (line weight min. 0.15 mm)

Speciality:

A separate film set is required for each side of the double sided DVD. The printing of the front label is carried out on the back and the printing of the back label on the front.