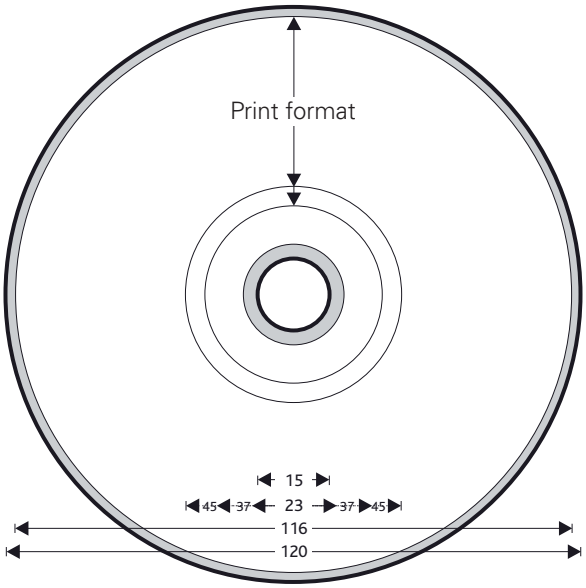
SUPER AUDIO CD

Sonopress

SACD™ PRINT SPECIFICATION
12: Dry Offset Printing, Label 12 cm



Print format:
Outside diameter: 116 mm
Inside diameter: 45 mm

A preprinted white font is necessary if printing up to the 37 mm or 23 mm diameter. The then printed area is slightly distinguishable from the other area,as there is no longer metallisation for a print less than 45 mm.

Trapping:
For image and line elements, trapping of approx. 0.10 mm is necessary.

Text&line:
For exclusive representation of text and line elements,special colours according to

Elements:
the PANTONE are to be used with the silk-screen printing process (no C M Y K representation).

Colours:
4-6 colours (4 standard process colours and 2 PANTONE special colours)
If a metallic effect in which reproduction of the image is not desired, a white background surface must be preprinted.

Printing sequence:
1st colour=silk-screen
2nd - 5th colours=dry offset (standard process colours C M Y K).
6th colour=silk-screen (if required) or varnish

Text sizes:
Positive: min. 4,5 point (line weight min. 0.08 mm)
Negative: min. 5 point (line weight min. 0.10 mm)