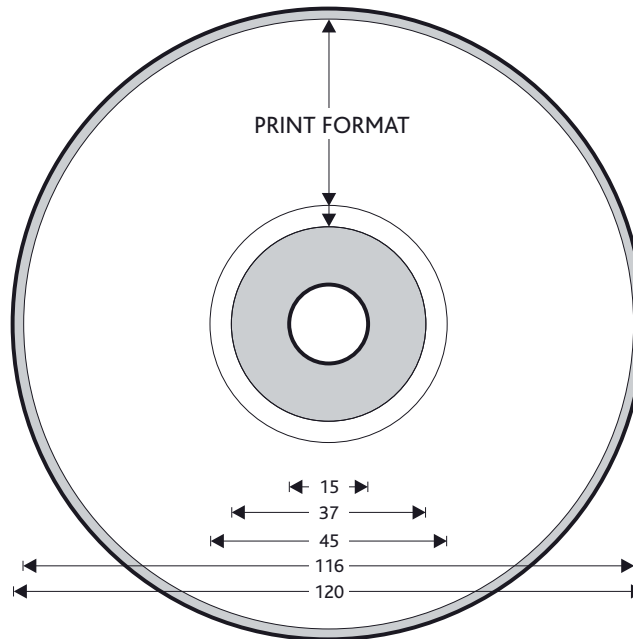


CD-R PRINT SPECIFICATION 1: Silk-Screen Printing, Label 12cm



Print format:

Outside diameter: 116 mm

Inside diameter: 45 mm

37 mm (a primer printed background are is advisable if the identrings to be covered)

Trapping:

For image and line elements, trapping of approx.0.15 mm is necessary to compensate for register tolerance.

Gradation:

Smooth gradation is not possible with silk-screen printing.

Colours:

1-6 colours (standard process colours / PANTONE special colours)

If a metallic effect in which reproduction of the image is not desired, a white background surface must be preprinted.

Printing sequence:

Special colours if desired,standard process colours C M Y K.

Text sizes:

Positive: min. 5 point (line weight min. 0.10 mm)

Negative: min. 6 point (line weight min. 0.15 mm)