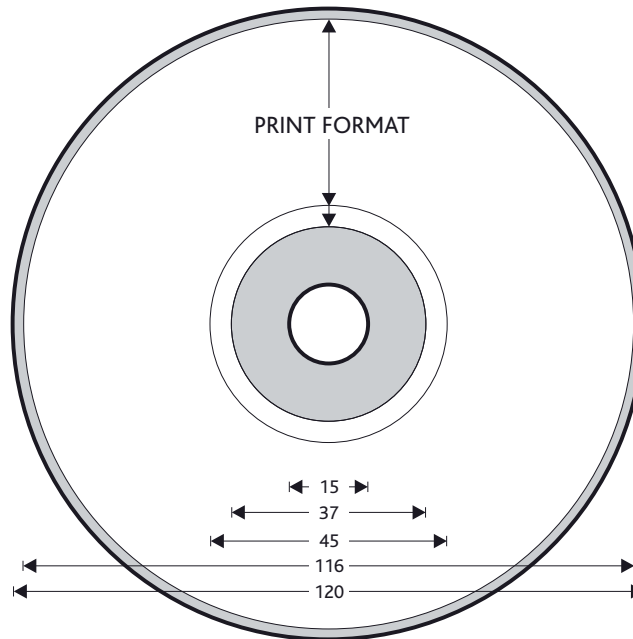


## DVD™ PRINT SPECIFICATION

### 11: Silk-Screening, Label 12 cm, Single Sided (DVD 5&9)

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**Print format:**

Outside diameter: 116 mm

Inside diameter: 21 mm or 45 mm (the printing of a background colour is recommended in order to avoid a double image occurring as a result of reflection)

**Trapping:**

For image and line elements, trapping of approx. 0.15 mm is necessary to compensate for register tolerance.

**Gradation:**

Smooth gradation is not possible with silk-screen printing (use dry offset).

**Colours:**

1-6 colours (standard process colours / PANTONE special colours)

If a metallic effect in which reproduction of the image is not desired, a white background surface must be preprinted.

**Printing sequence:**

Special colours if desired, standard process colours C M Y K.

**Text sizes:**

Positive: min. 5 point (line weight min. 0.10 mm)

Negative: min. 6 point (line weight min. 0.15 mm)