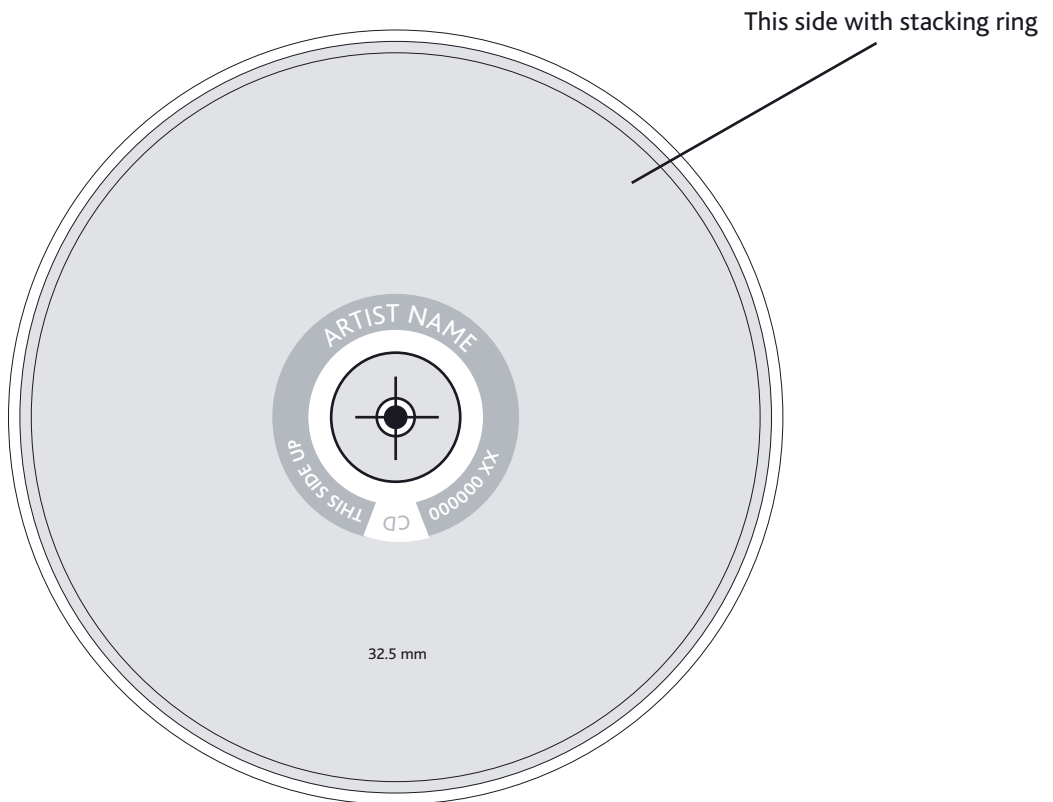
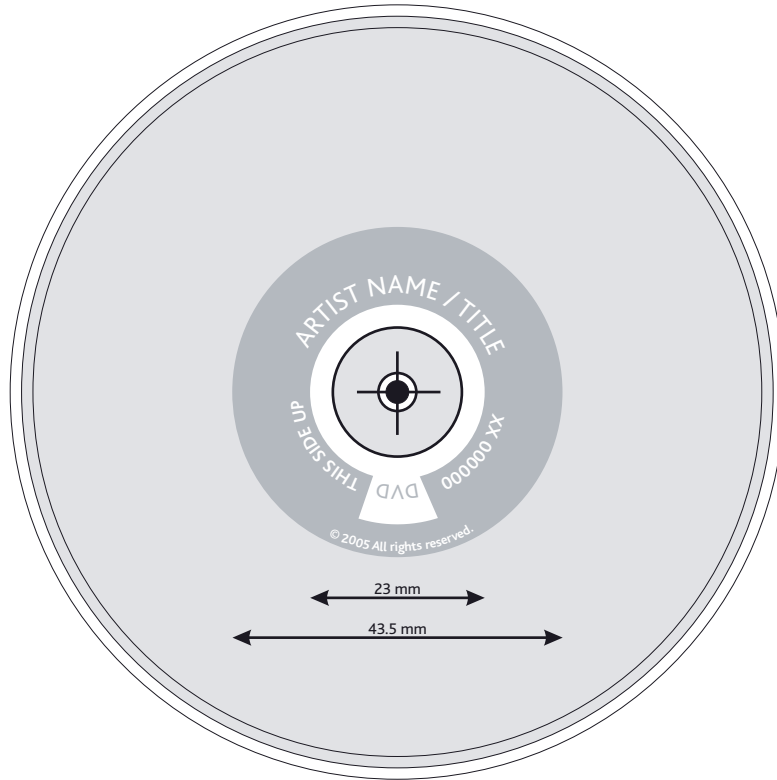


# DUAL DISC™ PRINT SPECIFICATION

## 15: Silk-Screen Printing, Label, double sided



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**Print format:**

Outside diameter: 43,5 mm / Side with stacking ring 32,5 mm  
mmInside diameter: 23 mm (primer printed background area advisable)

**Trapping:**

For image and line elements, trapping of approx. 0.15 mm is necessary to compensate for register tolerance.

**Gradation:**

Smooth gradation is not possible with silk-screen printing.

**Colours:**

1-6 colours (standard process colours / PANTONE special colours)  
If a metallic effect in which reproduction of the image is not desired,  
a white background surface must be preprinted.

**Printing sequence:**

Sonderfarben beliebig und Farben der Euro-Skala C M Y K

**Screen count:**

Make use only type and line elements. Screening by 54 lines/cm for only one colour possible,  
tonal range approx. 15-85%.

**Screen angle:**

45° (only one colour possible).

**Text sizes:**

Positive: min. 5 point (line weight min. 0,10 mm)  
Negative: min. 6 point (line weight min. 0,15 mm)

**Speciality:**

The label marked "CDTHIS SIDE UP" is the smaller ring and is placed on the active DVD side of the disc. When the disc is placed in a player with this label facing up, the active CD side is facing down and the CD content is read by the device.

The label marked "DVDTHIS SIDE UP" is the wider ring and is placed on the active CD audio side of the disc. When the disc is placed in a player with this label facing up, the active DVD side is facing down and the DVD content is read by the device.

The term "CD" or "DVD" must always be printed in the wedge, directly followed by the wording "THIS SIDE UP".

The wedge should be opaque white. However, should the ring be white, the wedge must be printed in a contrast colour.