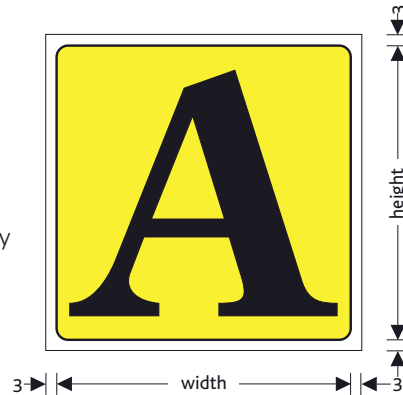


DVD™ PRINT SPECIFICATIONS 210: Stickers

Stickers can be applied to all PP boxes (e.g. from the manufacturer Amaray) on the front and back (on or under the film). The position accuracy is ± 2 mm. EM/RF safety stickers can also be applied within the BOX and to the inlay card (see specification 213).



Sticker shapes:

Variable. Standard shapes are circles, squares and rectangles (corners slightly rounded). Special shapes on request.

Sticker format:

Max. 80 x 80mm (plus 3mm trim) for mechanical processing. If larger formats are required only manual application is possible.

Roll format:

Outside diameter: max. 210 mm rollwidth: max. 100 mm
Core diameter: 40 mm weight: max. 1,2 kg

Identification:

The title no. must be marked inside the cores of all rolls.

Alignment:

As stickers can only be applied as illustrated below, alignment and reeling must be taken into consideration at production stage. If stickers to be applied do not correspond with these requirements, only manual application is possible.

Material:

„Schreib weiß“: 70 gsm (approx. 0.068 mm thick) white, surface-sized, supercalendered, wood-free printing paper, matt

„Glanzote weiß“: 83 gsm (approx. 0.090 mm thick) white, high-gloss, cast-coated, wood-free printing paper.

Further materials on request. Stickers with transparent background and hologram stickers can only be manually processed.

You are welcome to send us your print input media as digital data.

It is absolutely essential you send us your digital data for:

- stickers with more than two colours,
- order quantities of 10,000 & above or c) print on transparent or white plastic foil.

Print:

Offset and flexo print (standard process colours or specil colours: PANTONE and HKS).

Adhesives:

- permanent
- removable
- easily removable

Note:

The general printing specifications apply in addition to the above.

